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### Leverage technology to SOLVE business problems

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# Internet of Things & Supply Chain

A PRIMARY STUDY AND OVERVIEW



# TECHNOLOGY IN SUPPLY CHAIN



- - capita by 2023 (Cisco Report)
- Automation in Warehousing, IoT and AI/ML in Inventory and so much more
- Strategic and Competitive Advantage
- supply chain

• Rapid Technological Innovation Driving Business of the World Increased Computing power – Cloud storage: SaaS, PaaS, IaaS Internet and global connectivity – 3.6 Networked Devices per

management, Analytics and Cloud in Logistics, Data management

• Exchange of Information, Monitoring of physical goods along the



- devices by 2023
- View

# **INTERNET OF THINGS**

• Multiple connected devices switching on and off the web in order to use software and automation processes for smart applications.

• 14.7 Billion M2M connections, nearly half of global connected

• Two Classification views possible: Component View or Layers



Internet-oriented (middleware) - protocols to ensure physical objects networking and internet reachability

Things-oriented (devices, sensors) -Smart objects like sensors, actuators, RFID

Semantic-oriented (knowledge) – Information sharing and resource accessibility through Web-Interfaces



# ESSENTIAL LAYERS VIEW

The sensing layer integrates existing hardware to sense the physical world and acquires data The networkinglayer - connectsiand transfers dataiover wireless oriwired networksi

The service layer integrates and manages services and applications through middleware The interface layer displays information and allows the user to interact with the system.

# **IOT IN SUPPLY CHAIN**



- and interact between a company and its supply chain
- Enables agility, visibility, tracking and information sharing
- chain processes
- (2020) to USD 110.6 billion (2025) CAGR of 7.4%

• A network of physical objects digitally connected to sense, monitor

• Facilitates timely planning, control and coordination of supply

• The industrial IoT market will increase from USD 77.3 billion

# SOME USE CASES

- Networks for plant & Warehouse control and enterprise management
- temperature, humidity, light, shaking and other external environmental factors
- Real-Time Location Tracking of product location and path deviation during Transportation
- chain using more accurate information

information management using RFID network for logistics

• Storage and Transportation Monitoring – Monitor conditions as

transportation process to minimize risks of theft, loss and other • Stock and Inventory Forecast and Planning in the entire supply





Using Wi-Fi connected robots provided by Kiva Systems (acquired by Amazon itself in 2012) – to recognize products by QR codes reading through built-in cameras.





Partnered with Ericsson in 2012 to install realtime monitoring across its entire fleet of 300,000 refrigerated containers. Now transmits vital info & stats, such as temperature, location and power supply, via mobile and satellite communications technology which is sent to cloud and analyzed in a central office..

# MAERSK





Track and Trace feature use with radio frequency identification (RFID) from Checkpoint Systems, in more than 400 of its stores. Products get delivered to vendors with better accuracy and items arrive shelf-ready, enhancing human resource time efficiency.

### BENEFITS

- Transparency and Visibility of Information Flows accuracy and availability of operations transactions along forward and reverse movement in both services and manufacturing industry.
- Flexibility through Traceability Real-time traceability of each stage of product/service movement enable supply chains to adapt and synchronize the same better.
- Better Control and Management over resources enables enhanced planning, quality assessment and decoupling of information thus mitigating the need of human intervention.
- Collaboration through integration of Internal Business Processes enables a strategic realignment of all operations business processes in integrated fashion to improve operational performance



# VULNERABILITIES

- Lack of Standardization across supply chains with heterogenous technologies and data services With no global standards, the complexity of devices that need to connect and communicate with each other has increased exponentially. Thus integrating existent as well as upcoming IoT technologies by developing a global communication protocol remains a challenge.
- Cyber-security risks and threats The open communications network provided by IoT also opens supply chain to serious drawback of losing or theft of confidential and commercial information. Lack of transport encryption, insecure web interfaces, inadequate software protection, and insufficient authorization make its implementation a lot vulnerable.



# GOING FORWARD

- The Gartner, Inc. 2020 Hype Cycle for Supply Chain Strategy shows that the Internet of Things (IoT) has reached the bottom of the Trough of Disillusionment.
- This new forecast categorizes IoT as transformational technology.
- Thus it needs to make the current technology processes efficient, through better tracking and measurement practices rather than only innovating or experimenting.

### Hype Cycle for Supply Chain Strategy, 2020



Gartner

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